

Deluxe Drawer Mounted

SECTION I



Single Drawer

SECTION II



Double Drawer (opposite sides of table)

SECTION III



Stackable Feature

NOTE:

SECTION I — For mounting on all work centers and the 30"-wide make-up tables.

SECTION II — For mounting on 36"-, 40"-, and 44"- wide make-up tables.

SECTION III — For mounting on all work centers and make-up tables.



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**ASSEMBLY
INSTRUCTIONS**
For Deluxe Drawer Mounted

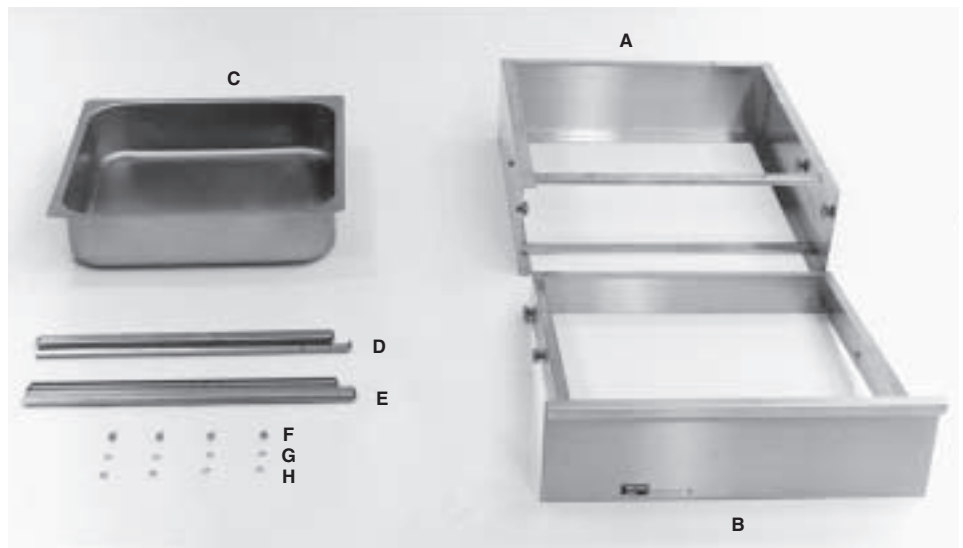
Deluxe Drawer Mounted

LIST OF COMPONENTS

For the Assembly of the Deluxe Drawer

Item	Description	Qty.
A.	Drawer Enclosure	1
B.	Drawer Support Frame	1
C.	Drawer Pan	1
D.	Drawer Slide — Left	1
E.	Drawer Slide — Right	1
F.	Screw — Slotted Truss HD. #1/4-20 x 3/4 LG.	4
G.	Washer — 1/4" Split Lock	4
H.*	Nut — Hex, 1/4"-20	4

*Note: These four hex nuts will be used only when an additional Deluxe Drawer is being mounted to an existing drawer.



ASSEMBLY INSTRUCTIONS

Section I — For mounting on all work centers and the 30"-wide make-up tables.

Two people required to assemble unit.

1. Unpack carton to confirm amount and identity of components.

NOTE 1: If the Deluxe Drawer is being mounted on an existing work center or 30"-wide make-up table, carefully remove the table top and lay it face down on a solid surface with some type of protection between the surface and the top to prevent marring the finish.

NOTE 2: If the Deluxe Drawer is to be mounted on the right side of the work center use the group of four threaded inserts on the left. For mounting of the drawer on the left side use the group of four threaded inserts on the right. Then proceed with the following operations.

2. Position the drawer enclosure over the threaded inserts with the closed end at the rear of the table top. Mount a lockwasher onto a screw and insert a screw through the enclosure and engage it into the threaded insert but do not completely tighten the screw (Fig. 1). Repeat this operation for the

remaining three screws. Make certain that the sides of the enclosure are straight from front to back and if correct tighten the screws completely (Fig. 2).



Fig. 1

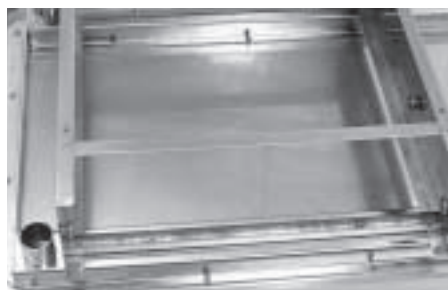


Fig. 2

3. Mount the table top onto the unit by inserting the split sleeves on the posts into the collars in the undercarriage on the underside of the table top. Seat the table top down on the posts by using hand pressure only at each post.

Do not use a hammer to seat the table top.

4. Mount the shorter track of the left drawer slide on the two rollers on the left side of the drawer enclosure (Fig. 3). Make certain that the notched out longer track is in the lower position with the two stops at the front of the unit. Repeat the operation for the right drawer slide (Fig. 4).



Fig. 3



Fig. 4

5. Insert the rear rollers on the drawer support frame into the notched out extended portion of the lower track of both the left and right drawer slides (Fig. 5). Push the support frame into the slides and insert its front rollers into the notched out portion of the left and right drawer slides (Fig. 6).



Fig. 5



Fig. 6

6. Pull the drawer support frame out and mount the drawer pan into the frame (Fig. 7).



Fig. 7

THIS COMPLETES THE ASSEMBLY OF A SINGLE DELUXE DRAWER ON THE WORK CENTERS AND 30"-WIDE MAKE-UP TABLES.

ASSEMBLY INSTRUCTIONS

Section II — For mounting on all 36"-, 40"- and 44"-wide make-up tables.

Two people required to assemble unit.

NOTE: The type and quantity of components are the same as those listed per drawer prior to Section I.

1. Unpack cartons to confirm amount and identity of components.

NOTE: If the two Deluxe Drawers are being mounted on an existing 36"-, 40"- or 44"-wide make-up table, carefully remove the table top and lay it face down on a solid surface with some type of protection between the surface and the top to prevent marring the finish.

2. Take a drawer enclosure and position it over the holes in a pair of "C" channels. The open end of the enclosure **MUST** be over the "C" channel which is on the outside of the undercarriage. Insert a screw down through the enclosure and "C" channel. From the underside mount a lockwasher onto the screw and assemble a nut on the screw. Tighten the nut until it is just snug (Fig. 1). Repeat this operation for the

remaining three screws. Make certain that the sides of the enclosure are straight from front to back and if correct tighten the screws completely (Fig. 2).



Fig. 1

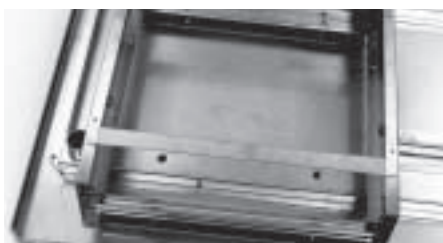


Fig. 2

3. Repeat operation #2 for the second drawer enclosure on the opposite side of the make-up table (Fig. 3).



Fig. 3

4. Repeat operations #3 through #6 in Section I on both Deluxe Drawers.

THIS COMPLETES THE ASSEMBLY OF THE DELUXE DRAWERS ON OPPOSITE SIDES OF A 36"-, 40"-, OR 44"-WIDE MAKE-UP TABLE.

Deluxe Drawer Mounted

ASSEMBLY INSTRUCTIONS

Section III — Stackable Feature — For mounting on all work centers and make-up tables.

Two people required to assemble unit.

NOTE: The type and quantity of components are the same as those listed per drawer prior to Section I.

1. Unpack cartons to confirm amount and identity of components.
2. Remove the drawer pan, drawer support frame and the left and right drawer slides from the upper deluxe drawer.
3. Position the lower drawer enclosure against the upper enclosure. Insert a screw up through both enclosures and mount a lockwasher and nut onto the screw. Tighten the nut until it is just snug (Fig. 1). Repeat this operation for the remaining three screws. Make certain the two enclosures are aligned in respect to each other and if correct tighten the screws completely (Fig. 2).



Fig. 1



Fig. 2

4. Repeat operations #4, #5 and #6 from Section I on both Deluxe Drawers.

THIS COMPLETES THE ASSEMBLY FOR THE STACKABLE FEATURE ON THE DELUXE DRAWER.



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Information and specifications are subject to change without notice. Please confirm at time of order.